



# Metal Container Corporation: Windsor, CO

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## PROJECT DESCRIPTION

**Client:** Metal Container Corporation

**Project:** Production & Warehouse HVAC Systems Upgrade

**Floor Area:** 185,000 sf

**Construction Schedule:** 10 months

## PROJECT APPROACH

Design/Build

## ROLE

Prime Contractor (direct to owner)

Full-time on-site Project Manager

Managed Subcontractors, Designers

Engineer of Record

## ENERGY SAVINGS

\$315,000 per year

Three-year simple payback on installation, controls, equipment

## PROJECT CHALLENGE/SOLUTION

The work environment (air quality and temperature) of the plant was unsatisfactory due to antiquated and inefficient HVAC systems.

Wiegmann performed an energy audit and engineered a new HVAC system using Tower Tech cooling towers to capitalize on the low wet bulb (dry air) conditions in Colorado. The long-lasting, low-maintenance fiberglass towers provide cool water, which was utilized in conjunction with indirect cooling coils in make-up air units to condition the plant. We reduced winter heating requirements by managing the extreme heat generated by the production process through strategically located make-up air units and exhaust fans.

This project resulted in annual energy savings and improved efficiencies in the production process due to uniform, consistent temperatures throughout the plant.

