WIEGMANN ASSECIATES





# **Quality Custom Distribution: Apopka, Florida**

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#### PROJECT DESCRIPTION

Client: Quality Custom Distribution

Project: New Construction Refrigerated Food Warehouse

General Contractor: ARCO Beverage Group

Floor Area: 180,000 sf

Construction Schedule: Eleven months, Fall 2017

### PROJECT APPROACH

Design/Build

## **ROLE**

HVAC, Refrigeration and Controls Design/Build Contractor

#### PROJECT SCOPE

Wiegmann designed HVAC, refrigeration and automation systems for the newly constructed 180,000 Quality Custom Distribution food warehouse. The systems serve a 14,450 square feet of main office and warehouse office areas; 87,000 square feet of warehouse space; and 81,000 square feet of refrigerated warehouse spaces including a cold dock, cooler, meat cooler, tomato room and freezer. We also installed automation controls for the evaporators and rooftop condenser units.

#### PROJECT CHALLENGE/SOLUTION

Wiegmann designed and installed the HVAC and refrigeration systems for the 180,000-square- foot food warehouse on a fast-track timeline, completing in just eleven months.

## **ENERGY SAVINGS**

To conserve energy, Wiegmann installed electronic expansion valves on refrigeration equipment in lieu of mechanical valves, and added VFDs to the condenser fan motors.